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Predator 4" Exhaust System Alpha Duramax

Product Information:

Thank you for your recent purchase of our 4" Exhaust System for your Alpha H1 Hummer. You own one of the most advanced designed Performance upgrades for your H1 Hummer. Along with several other of our performance items you will experience one of the most radical changes possible to an H1.

IMPORTANT: To ensure proper function and safety, you **MUST** have the performance items installed by a trained profesional. Failure to do so will void warranty and possibly cause injury. Predator Motorsports will not be liable for misuse and or neglect. Additionally, Predator makes no claims to compatibility of factory or aftermarket warranties.

Warranty Information:

Your Predator 4" Exhaust System is backed by a Lifetime Warranty on all structural parts including all spacers and brackets under normal use by the original purchaser. Misuse such as a roll-over, rally racing and other similar use will not be covered under warranty.

Item List:

- 1- Adapter Elbow
- 1- 4" Mid Pipe
- 1- 4" Tail Pipe (with bracket)
- 2- 4" U-Bolts
- 1- Hanger Bracket

Installation Procedure:

1. Begin by removing the factory exhaust . Remove tail pipe including catalytic converter.
2. Install the new Adapter Elbow in place of the factory catalytic converter. Loosely install in place using the factory clamp.
3. Install the new 4" Mid Pipe using the supplied U-Bolt and Hanger bracket. Attach hanger bracket to the CTI Valve Bracket located on the top outside edge of the frame. (see image 1) Do not tighten.
4. Install the 4" Tail pipe using the supplied U-Bolt (see image 2). Remove original L-Bracket from rear portion of the tail pipe and flip so the L-Bracket now faces inwards. Insert the L-Bracket into the rubber hanger and attach with the original hardware to the tail pipe (see image 3). Tighten bolts.
5. Align Exhaust from the back tail pipe forward firmly tighten all hangers and clamps. Check for clearance against frame and body.
6. Lay a small tack weld about .5" long on each side of the two slip fittings of the exhaust pipe. This will ensure a secure and safe ride for years to come under extreme conditions.

Questions about the installation or operation of your Exhaust? Call toll-free 877-733-2867, 760-510-1298 or e-mail support@predatormotorsports.com

